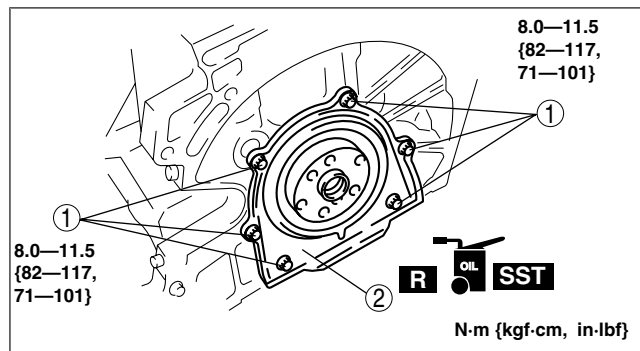


REAR OIL SEAL REPLACEMENT [L3 Turbo]

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1. Remove the flywheel.
2. Remove in the order indicated in the figure.
3. Install in the reverse order of removal.



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1	Bolt
2	Rear oil seal (See Rear Oil Seal Installation Note .)

Rear Oil Seal Installation Note

1. Apply silicone sealant to the areas shown in the figure.

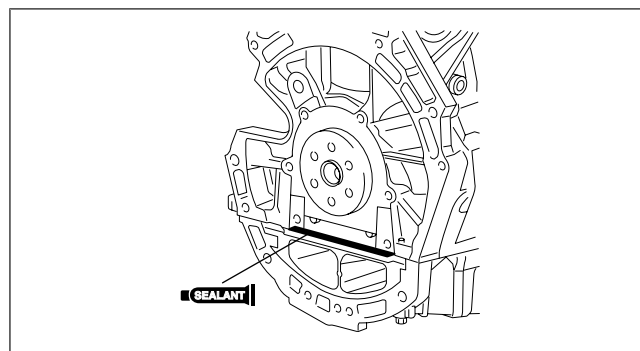
Caution

- Install the rear oil seal within 10 min of applying the silicone sealant.

Thickness

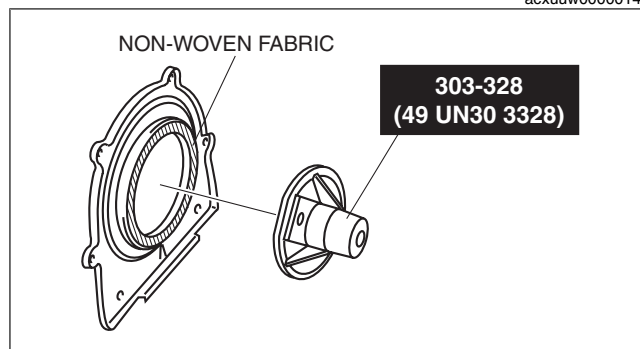
4.0—6.0 mm {0.16—0.23 in}

2. Apply clean engine oil to a new rear oil seal.



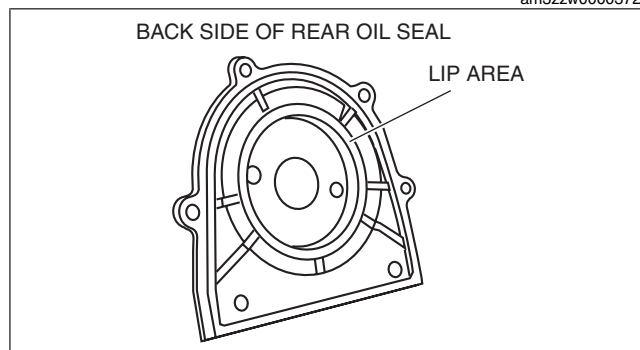
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3. Install the **SST** to the non-woven fabric side of the rear oil seal.



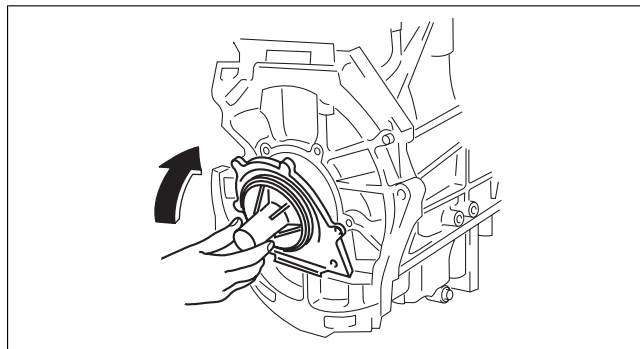
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4. From the back side of the rear oil seal, verify that there is no damage or separation in the lip area of the rear oil seal.



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5. Install the rear oil seal to the engine as shown in the figure.

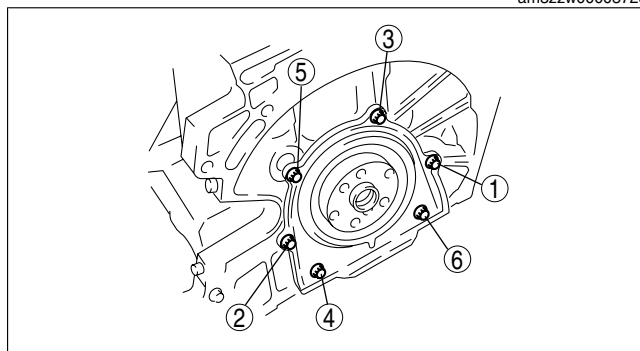


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6. Tighten the rear oil seal installation bolts in the order shown in the figure.

Tightening torque

8.0—11.5 N·m {82—117 kgf·cm, 71—101 in·lbf}



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