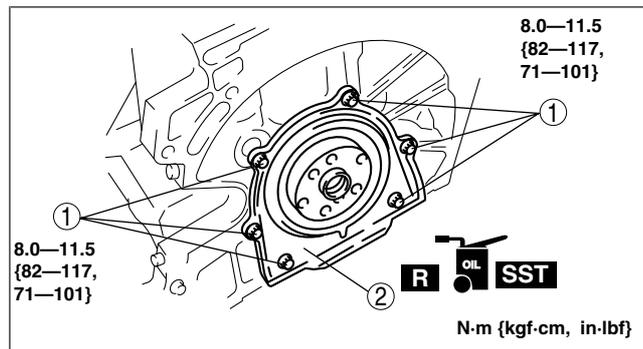


REAR OIL SEAL REPLACEMENT [L3 Turbo]

id0110b3800900

1. Remove the flywheel.
2. Remove in the order indicated in the figure.
3. Install in the reverse order of removal.



acxuuw00000146

1	Bolt
2	Rear oil seal (See Rear Oil Seal Installation Note .)

Rear Oil Seal Installation Note

1. Apply silicone sealant to the areas shown in the figure.

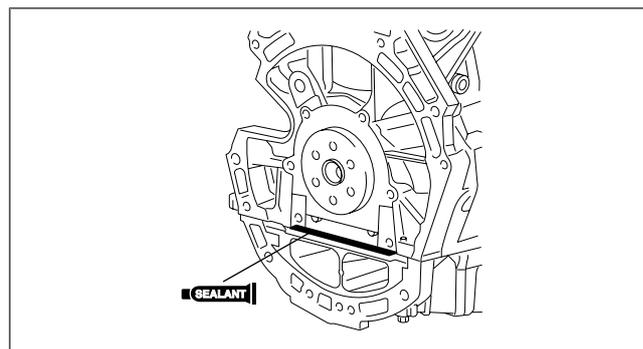
Caution

- Install the rear oil seal within 10 min of applying the silicone sealant.

Thickness

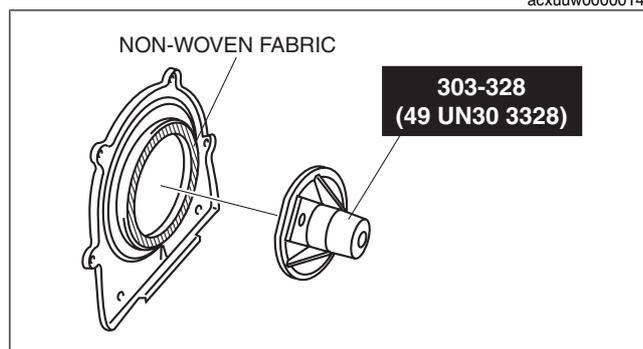
4.0—6.0 mm {0.16—0.23 in}

2. Apply clean engine oil to a new rear oil seal.



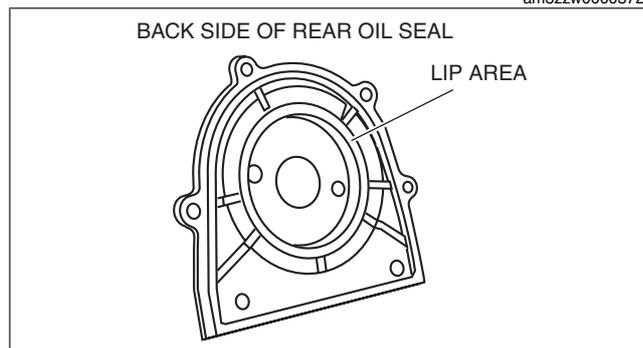
acxuuw00000147

3. Install the **SST** to the non-woven fabric side of the rear oil seal.



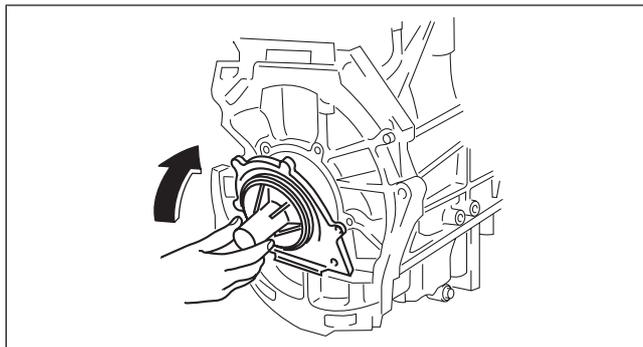
am3zzw00003721

4. From the back side of the rear oil seal, verify that there is no damage or separation in the lip area of the rear oil seal.



am3zzw00003722

5. Install the rear oil seal to the engine as shown in the figure.

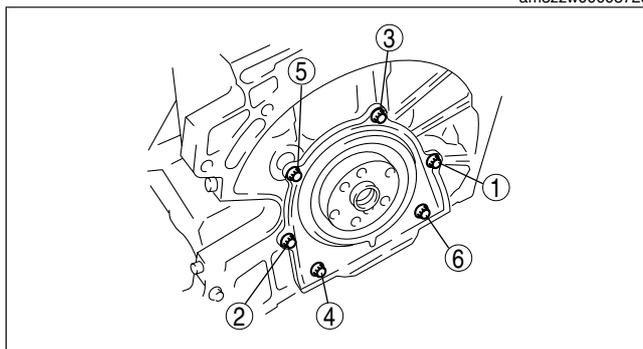


am3zzw00003723

6. Tighten the rear oil seal installation bolts in the order shown in the figure.

Tightening torque

8.0—11.5 N·m {82—117 kgf·cm, 71—101 in·lbf}



acxuuw00000149